

**Rough Draft
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**Quality Control Metrics for Array Comparative Genomic
Hybridization Data**

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Short title:

Quality Control for aCGH

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1 **Abstract**

2 The main focus in cDNA microarray analysis is determining which genes are differentially expressed. Scientists
3 apply known statistical methods to model the structure of the experiment or develop new approaches for assessing
4 statistical significance and assume that the data consist of the signal plus random noise. Here, we report the
5 results of some exploratory analyses of such data that show the existence of sources of significant systematic
6 variation which are not necessarily accounted for in standard analyses. Furthermore, we consider not only the
7 variation due to the pin/print-tip as in previous work, but also the row and column location on the microarray
8 chip, and the relative location from the well-plate. Removal of this extra variation can affect both the size of
9 differential gene expression, and which genes are inferred to be differentially expressed. Further, we present violin
10 plots as a measure to evaluate the quality of the probes broken down over pin, 384 well plates, plate rows and
11 plate columns.

12 **Introduction**

13 In any new technology, studies involving quality control and tolerance should be performed. Once the technology
14 has been benchmarked as suitable, continuing checks should be performed in order to ensure that the technology
15 remains in check. With the burgeoning field of high throughput genomics, specifically microarrays, there have
16 been numerous studies devoted to each facet of the technology, from image processing and data acquisition to
17 end stage processing of gene networks. The success of each data processing step is highly dependent on the steps
18 preceding it. In order to ensure integrity in the data based decision making process, it is necessary to have a set
19 of tools which ensures the technology is in control and producing reliable results.

20 By advocating the use of linear models based on the spotting process and violin plots for hybridization quality
21 this paper demonstrates quality control metrics to ensure the integrity of the spot assay process. The rest of
22 this paper is organized as follows: an overview of the aCGH microarray technology, a section on quality control
23 metrics with examples and results, and a discussion of applicability of the methods.

24 Pin tip (sometimes called print tip) microarray technology was invented in the early 1990s (ref). The technol-
25 ogy has grown tremendously and now there are various flavors of probes and target elements. Target elements can
26 include genes, oligonucleotides, or bacterial artificial chromosomes and new microarrays chips can now contain

27 on the order of a hundred thousand probes. Since the technology is maturing, the cost of analyzing a sample
28 has been steadily decreasing so experiments are now being performed on hundreds of samples, rather than just a
29 handful. Through this explosion of data, it can sometimes be lost that the microarray technology can be viewed
30 as a machine. Although it does not require traditional maintenance, it does require a set of quality control stan-
31 dards to ensure stability. We propose a set of quality control figures to benchmark the lab's microarray facilities
32 and ultimately pinpoint the location of errors in the process. We produce ANOVA tables that show the effects
33 of the systematic variation. We also produce violin plots that demonstrate the quality of hybridization across
34 several different variables in the technology. Although our results can be applied to any print tip microarray
35 setting, our examples will focus mainly on Roswell Park Cancer Institute's (RPCI) array based Comparative
36 Genomic Hybridization (aCGH) facility.

37 **Materials and Methods**

38 Array based Comparative Genomic Hybridization (aCGH) technology is similar to cDNA arrays and is an
39 extension from conventional CGH that is used to identify and quantify DNA copy number changes across the
40 genome in a single experiment. The advantages of aCGH include high-resolution and high-throuput measurement
41 capability, furthermore, more quantitative analysis of the genomic aberrations.

42 In aCGH technology, the array elements or targets are laid out on a glass slide and are probed with dye labeled
43 samples. In bacterial artificial chromosome (BAC) aCGH technology the target DNA elements are cloned in a
44 bacterial culture and then physically arrayed in a two-dimensional grid on a chemically modified glass slide.

45 After creation of the chip, differentially labelled total genomic DNA from a "test" and a "reference" cell
46 population are cohybridized to the BAC clones using blocking DNA (Cot-1) to suppress signals from repetitive
47 sequences. After hybridization, a GenePix Axxon scanner generates two images of the chip at the wavelengths
48 of light corresponding to the two dyes. The images are processed to generate a single number corresponding to
49 each sample for each spot on the chip. For the RPCI facilities, Genepix is currently used to perform the image
50 processing. The resulting ratio of the fluorescent intensities at a location on the chromosomes is approximately
51 proportional to the ratio of the copy numbers of the corresponding DNA sequences in the test and reference
52 genomes.

53 The RPCI arrayer which generates the aCGH chips for our data consists of 48 pins to transport the samples
 54 from 384 well plates (4 96 well plates fused together) to the microscope slide. Each of the chips used in this
 55 experiment was created from 51 plates, where each plate was used twice in the spotting process.

56 **The Arrayer Procedure**

57 For our data, the 48 pins are arranged in a 12×4 matrix structure, approximately 4.5 mm on center, so that
 58 they transport the probes to the slide so that each pin fills one region or “grid” of the chip. The spots are
 59 approximately $80 \mu\text{m}$ in diameter, with respective centers $150 \mu\text{m}$ apart from each other to ensure no overlap
 60 between spots.

61 The array has the spots laid out in a 116×348 array of 40368 spots. More specifically, each of the grids
 62 within the array (corresponding to pin number) has dimensions 29×29 , thus there are 841 spots per grid
 63 (pin). The chip’s spot locations are labeled consecutively row-wise within each pin, first numbering within Pin
 64 1 (1-841), followed by the spots within 2 (842-1682), etc. Thus, the spot location values range from 1 to 40368.

65 **Intensities**

66 The data we analyzed is contained in a spreadsheet and gives the intensity readings from the Cy3- and Cy5-
 67 labeled probes for each spot, as produced by the image processing software. We let P_1 denote the intensity of the
 68 Probe 1 signal that was Cy5-labeled for a specific spot. For each spot i , we let $\log(\frac{P_{1i}}{P_{2i}})$ denote the differential
 69 log expression between the two probes for that spot. For the Nowak array facility the sample labelled with Cy5
 70 represents a collection of mRNA from a pool of normal subjects. Hence, in studying various cancerous tumors
 71 the standard $\log(\frac{P_{1i}}{P_{2i}}) \equiv M$ values can be interpreted as the logarithm of tumor to control values ($\log_2 T/C$).

72 We should note at this point that there are $384/48 = 8$ spots per grid per plate. Since $8 \times 102 = 816$ and
 73 each grid has 841 spots, there are $841 - 816 = 25$ blank spots in each grid. Since each plate is used twice,
 74 each spot is replicated within a grid on the chip. Put another way, this procedure can produce the expression
 75 levels of $40,368/2 - 25 \times 48 = 18984$ BAC clones per chip arranged in a two-dimensional array on the slide that
 76 accomodates up to 40368 spots. The remaining $25 \times 48 = 1200$ spot locations remain unused and are, therefore,
 77 not considered in this analysis. (Note however, these unused spots may contain valuable information regarding
 78 the laser scanner settings).

79 For each spot we consider the $\log_2\left(\frac{P_{1i}}{P_{2i}}\right) \equiv M$ as the differential log expression between the two probes for
80 each spot i . From Sellers et al. (2004) there are three obvious sources of possible systematic variation which are
81 a consequence of the experimental procedure and do not contribute to differential gene expression. Summarizing
82 each effect, the first is the physical layout on the glass slide; one can imagine that there are spatial effects across
83 the slide (caused, for example, by the way the dye-labeled material is hybridized to the slide) which would
84 manifest as a pattern of row and/or column effects if the data were analyzed as 348×116 array. The second
85 source of variation stems from the 384 well plates which are the source of the spots on the glass slide; one can
86 imagine that there are effects which are localized to one (or more) specific plates which would appear as localized
87 effects on the glass slide. Also there are potentially effects due to the 384 well plate rows (16 rows) and 384 well
88 plate columns (24 columns). Note that the localization is complicated because of the arrayer procedure described
89 above; recall the complex numbering scheme. The third source is due to the pins themselves. One can easily
90 imagine that the pins vary in size or some other property that causes the observations to vary from quadrant
91 to quadrant on the chip. Equally, one can imagine a serial (in time) correlation among the observations caused
92 by, for example, the pins not being adequately cleaned between successive dips into the wells on the plates. As
93 those authors state: “This is not intended to be an exhaustive list of possible sources of systematic variation,
94 but simply a short list of obvious possibilities.” The key point here, and in all subsequent analysis, is that we
95 assume a random spatial distribution of the probes on the microarray chip.

96 Numerous papers have been devoted to the general problem of normalization in aCGH arrays, however, few
97 studies have focused on the systematic variation present in microarrays. Through a series of linear models that
98 address the systematic variation above, we can obtain a signature of our lab’s aCGH technology. Note that the
99 use of these linear models is derived from Sellers et al. (2004).

100 In analyzing the relationship between spots on the microarray chip we consider ANOVA models corresponding
101 to each of the three possible sources of variation described above. We consider models relating the differential
102 log expression with each of the following factor combinations: pin number, plate number, and plate row and
103 column locations. The effects from all of these factors among each of the three initial models was demonstrated
104 to be significant; As advocated in the Sellers et al. (2004), we do not include a variable for the time order in
105 order to avoid the of risk overfitting our data by including such a large number of degrees of freedom.

106 Of interest is the effect of each of the remaining factors on the data as a complete model. In order to determine

107 the relative effect, we must proceed with caution. This is due to the collinearity that exists between the factors.
108 By computing each relative effect, we can account for it in the normalization schemes. However, we can also use
109 these linear models as a fingerprint for the lab. By examining the significance of the coefficients we can gain an
110 understanding of the operating characteristics on the lab. By knowing the characteristics of the lab when the
111 process is stable, we can quickly and easily pinpoint where the technology falters.

112 **Building a complete model**

113 The motivation for model building is presented in ???. In addition to using these models as a way of removing
114 the systematic variation, we will also use the diagnostics from these models as a fingerprint for the system. It is
115 also important to study the coefficients from these linear models since they can provide metrics, themselves, as
116 to the status of the imaging technology.

117 From the ANOVA tables, it turns out that when we build a complete model including the pins, plates, plate
118 row and plate column effect that each of these effects are significant. These effects, as being significant are
119 accounted for in the normalization process presented in Miecznikowski et al. (2006). Besides determining the
120 significance of these effects, it is illuminating to examine the coefficients for these variables. Figure 1 shows
121 two sets of figures corresponding to two batches of samples. In Figure 1 (a), we have 4 subgraphs showing the
122 coefficients for each pin, plate, plate row, and plate column. The data for Figure 1 consisted of 24 samples run for
123 a dye swap experiment. If we study the figure corresponding to the plate effect, we see that the trend increases
124 as the plate number increases. This effect indicates that, with respect to plate 1, the higher number plates have
125 smaller M values. Likewise, we see a similar effect with the pin effect. This increasing nature of the pin effect
126 indicates a spatial trend across the samples in this batch. These effects are often common in aCGH experiments
127 and can be accounted for in normalization models (Miecznikowski et al., 2006).

128 From Figure 1 we also see a marked shift in the plate row coefficients. This effect was not expected and
129 further work is required to understand why there is a clear breakpoint after row 12. Nevertheless this effect can
130 be accounted for in reference Tech report.

131 Figure 1 (b) shows another set of coefficient figures. In this case, the data corresponded to a batch of 15
132 samples in the new19k directory. The major difference between this batch and the batch of samples used for
133 Figure 1 (a) is that the BAC cultures were regenerated for this set of experiments. When comparing Figure 1 (a)

134 with Figure 1 (b) we see that the plate coefficients are markedly different between the two batches of experiments.
135 Regrowing the BAC cultures has produced a different set of coefficients for this experiment. Specifically, plates
136 14, 28, and 36, seem to have the smallest M values. We see that the pin effect is very similar between the two
137 batches. Basically, this indicates that the spatial trend is still present from batch to batch. Again, we see that
138 there is break point in the plate row coefficients after row 12. From this set of experiments, it is clear that within
139 a batch these effects are all significant and must be accounted for in a normalization scheme. Further, these
140 models can change significantly from batch to batch and should be rerun for each batch. These models can even
141 be broken down and run on each sample. By running the models on each chip we can gain insight on the specific
142 operating characteristics for each chip.

143 By running set of linear models, we can get an understanding for how the various systematic effects influence
144 the output M values from an aCGH experiment. Other summary measures from these experiments can be
145 presented in a statistical summary format giving a measure of the quality control for each batch of samples.
146 From examining the coefficients from a linear model on a pin, plate row, and plate column level, we can explore
147 other types of measures that can be broken down in a similar format. By using violin plots, we can explore
148 pin, plate, plate row, and plate column information over a collection of samples. Specifically we will use violin
149 plots to examine the question of spot quality for each assayed BAC. Spot quality is determined according to the
150 strength of the signal obtained from the laser scanner at that spot location.

151 Figure 2 shows a “violin plot” for the two batches discussed for Figure 1. Violin plots have numerous
152 references in current statistical literature as a way of combining the information available from local density
153 estimates with the basic summary statistics inherent in standard box plots. By combining the box plot and the
154 density trace on a single plot, comparing the distributions of several variables via violins plots is a great tool for
155 aCGH microarrays (Hintze and Nelson, 1998).

156 For our aCGH lab, there are potentially three flags used to determine poor quality spots. The BAC spot can
157 be flagged for having a signal-to-noise value. The signal-to-noise value is determined by taking the mean value
158 of the pixels in the signal and dividing them by the standard deviation of the background. If this value is too
159 low (< 2.5) then the spot is of poor quality. The spot can be manually flagged by the user to determine poor
160 quality or the spot can be flagged of poor quality because of a dim signal in one of the channels. Dimmness is
161 determined by having a mean signal value under a prescribed cutoff in one of the channels. With this set of flags

162 used for poor spot quality, the distribution of the percentage of poor quality spots was broken down over several
163 different discrete variables in the spotting process.

164 Figure 2 (a) shows the percentage of BACs from each pin which get flagged with a quality control problem
165 on at least one of the samples in this study (15 samples). This batch of samples is the same batch used for
166 Figure 1 (a). Namely for each pin on each sample, we took the percentage of spots from that pin that had a
167 quality control problem as determined by the image processing software. We then computed that percentage
168 for each sample in the batch, and examined the distribution of percentages for that specific pin via a violin
169 plot. Similarly, Figure 2 (b) shows the percentage of BACs from each plate which get flagged with a quality
170 control problem on at least one sample (24 samples). Figure 2 (b) confirms our suspicions in Figure 1 (b). From
171 Figure 1 (b), our conclusion was that the higher numbered plates consisted of low (or dim) M values, since the
172 coefficients for those plates were large. By examining the violin plots for the plates in Figure 2 (b) we see that
173 a large number of these higher numbered plates (> 40) consisted of a large number of spots that were flagged
174 with quality control problems due to dimness.

175 We can also produce violin plots for the other batch of experiments from the newly generated BAC cultures.
176 From Figure 2 (d) we see that only a few of the plates seem to consistently have quality control problems. This
177 is an agreement with Figure 1 (b) where we see large coefficients for plate 14, 28 and 36. Subsequently, these
178 plates have been removed from the process and the BAC materials for those plates has been regenerated.

179 Discussion

180 We focused on M to build our linear models and ANOVA tables. As expected based on the work in Sellers
181 et al. (2004), the pins, plates, plate row and plate column are all significant factors in predicting the M values.
182 For a specific experiment consisting of multiple chips, we can produce figures showing the coefficients for each
183 variable. These figures can act as fingerprint for the technology and specifically for that experiment. From
184 experiment to experiment the values of these coefficients should be stable, changes in these coefficients indicates
185 that the microarray technology has changed characteristics, possibly due to the process being out of control. As
186 noted, there were remarkable differences in the plate coefficients between the two experiments. This coincides
187 with the target elements being regenerated for the second experiment. This notion of examining variables on a

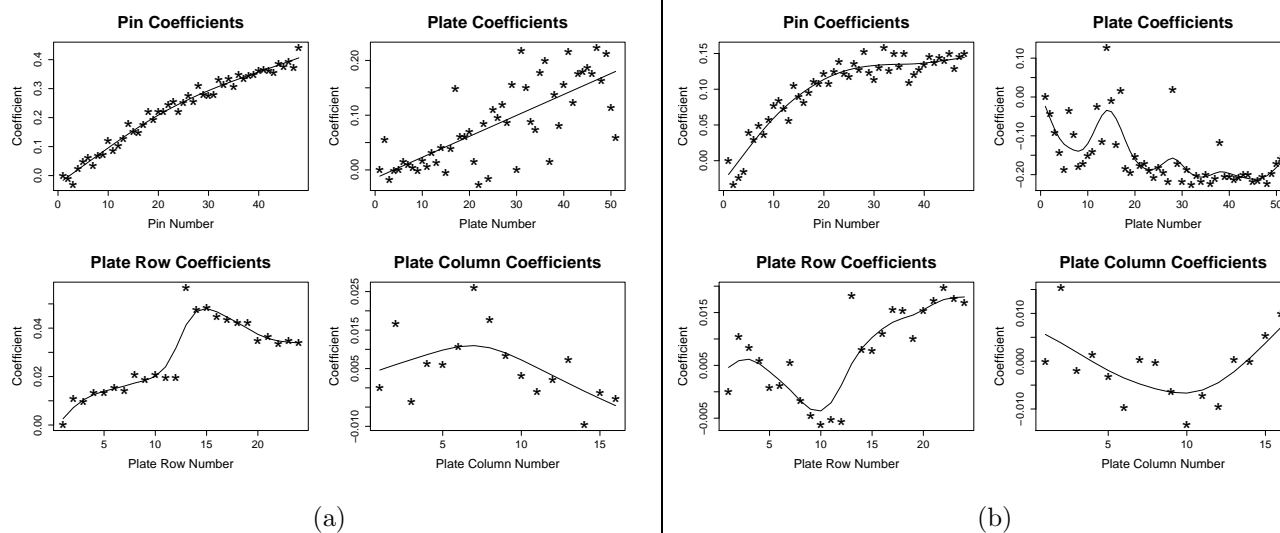


Figure 1: **Linear Models as Quality Control:** (a) The set of linear coefficients for an older BAC experiment involving 24 number of chips. A loess smoothed line is shown for each set of coefficients. Note that for the plate row coefficients there is a significant break after plate row 12. Similarly there is a steady linear gradient for the pin coefficients. In (b) an experiment consisting of 15 samples on new chips where each spot probe has been reconstituted. The coefficients due to pin, plate, plate row and plate column are much less in magnitude than in (a). Correspondingly, the quality of the signal for the experiments in (b) is superior to those in experiment (a).

188 pin, plate, plate row and plate column level can be extended with violin plots regarding the quality control for
 189 each pin. From Figure 2 showing the percentage of spots without a quality control problem we can quickly and
 190 easily pinpoint the regions where the assay is consistently failing quality control measures. The concept of violin
 191 plots for quality control, can further be extended to other commonly reported spot variables such as background
 192 mean, background s.d., and other outlier flags.

193 Figures

194 Supplemental

195 ANOVA tables from the linear models. Note the models are run on experiments consisting of sets of samples.
 196 So a model is built from several chips in two separate cases. The model for case 1 is built from the old19K BAC
 197 arrays, the model for case 2 is built from the new19K BAC arrays.

198 Although this again demonstrates the significance of each of the factors in their effect relating to differential
 199 expression levels, this table is still not exact because the degrees of freedom under such a formulation are not

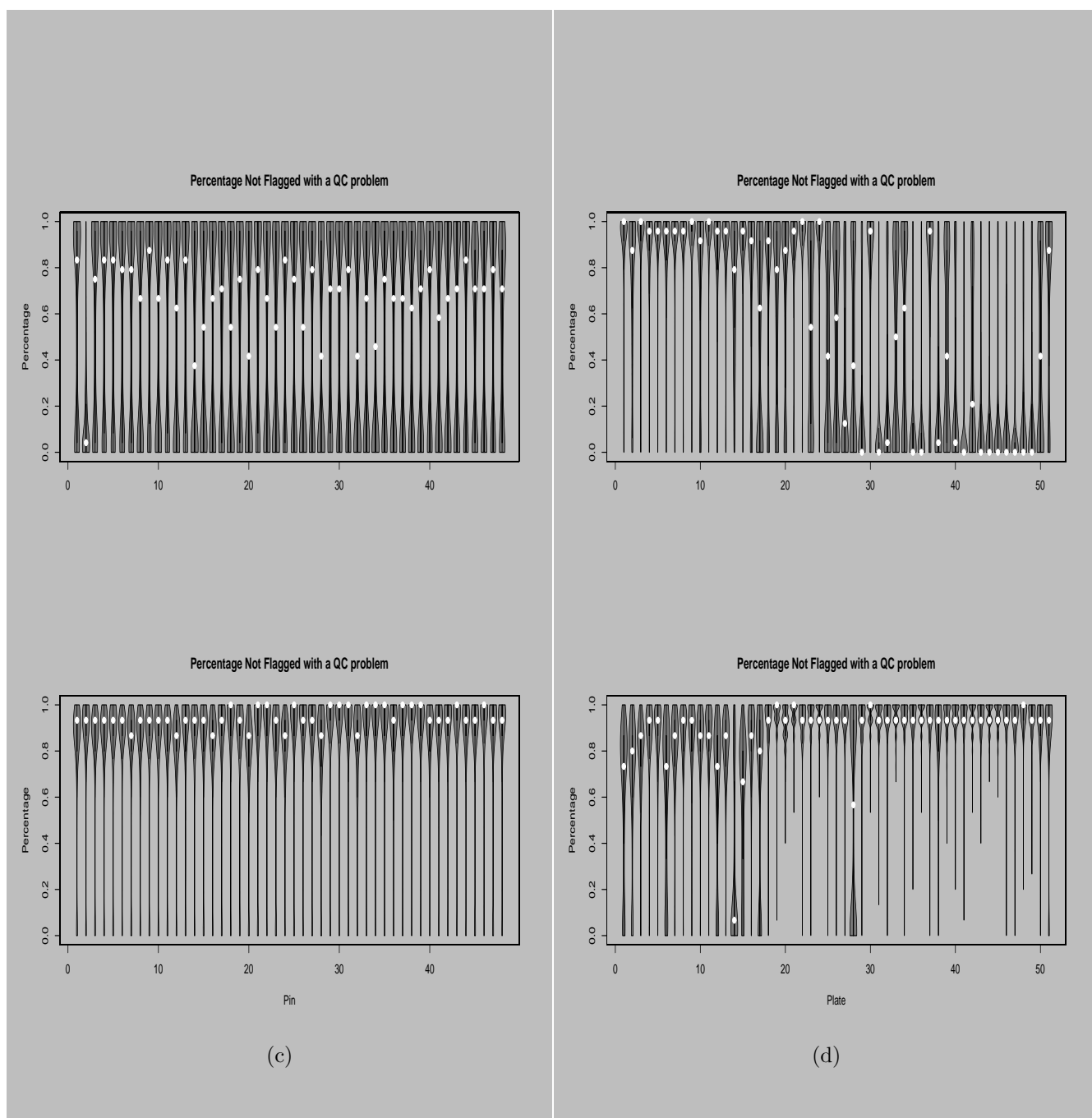


Figure 2: Violin Plots as Quality Control: Violin plots showing quality control for each 384 well plate used to create the BAC array. There are 51 plates used in the creation of each chip. Each spot is evaluated according to the hybridization quality and assigned a flag. A flag of poor spot quality can be assessed manually, or automatically if a spot has a poor signal to noise value or has a signal below a preassigned cut-off. Often this poor quality is indicated by dim fluorescence in one of the channels due to degradation of the target material. In (a) there were 24 samples run and for each sample, the percentage of spots with a quality control flag was recorded. The violin plot in (a) shows the distribution of this percentage over the 24 samples. Note that the median is shown in white. There are several plates, namely the plates past Plate 24 are all suspect in terms of quality of plate wells. (b) represents the new growth of the BAC arrays. There were 15 samples run in this experiment. The BAC cultures have been regenerated and so each plate represents newer BACs. Clearly the problems due to degrading BACs in (a) has been resolved with the new BAC cultures. The two poor quality plates 24 and 48 have subsequently been identified and replaced.

Table 1: Approximate ANOVA table representing effect of all factors on log-T/C expressions. These terms are added sequentially (first to last). Note this ANOVA table corresponds to the new19K experiment.

	Df	Sum of Sq	Mean Sq	F Value	Pr(F)
pin	47	1454	31	304.96	2.2e-16
plate	50	3607	72	819.8	2.2e-16
plate row	23	41	2	20.216	2.2e-16
plate col	15	30	2	22.720	2.2e-16
rep	1	10	10	116.53	2.2e-16
Residuals	605384	57721.52	.0953		
Grand Tot	605520	62863.52			

200 the true degrees of freedom for this model (this is due to the interdependencies of the factors). However, given
 201 the procedure by which the model was established, the degrees of freedom listed in Table 1 represent upper
 202 bounds on the true degrees of freedom. As a result, the F-statistics will only increase, thus demonstrating an
 203 even greater significance of the factor effects. The pin number plate row, plate column, and plate number factor
 204 mean squares still demonstrate significance in the model.

205 **Conclusion**

206 It is important to have adequate quality control measures in place to ensure microarray technology remains within
 207 tolerance. This paper demonstrates an example where the quality control samples had degraded in several of
 208 the plates and by regenerating the plates we were able to restore quality in each of the scanning channels for
 209 the probes. This problem was also evident by the size of the coefficients for linear models built to examine
 210 the systematic variation in spotted glass slide microarray technology. By implementing tools that work on a
 211 pin, plate, plate row, and plate column level we can pinpoint exactly where errors in the technology may be
 212 occurring. Further, by building linear models based on the systematic variation in the spot arraying technology
 213 we can account for a significant proportion of the variation in each array.

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